



- 🔥 HEATING   🌬️ AIR CONDITIONING   🚰 PLUMBING
- ⚡ ELECTRICAL   🚰 WATER TREATMENT
- 🔧 METAL FABRICATION

COMMERCIAL • INDUSTRIAL • RESIDENTIAL

## Sheet Metal Fabricator

### ***Job Description and Duties:***

- \* Convert blueprints into shop drawings to be followed in the construction and assembly of sheet metal products.
- \* Install assemblies, such as flashing, pipes, tubes, heating and air conditioning ducts, furnace casings, and supportive frameworks.
- \* Select gauges and types of sheet metal according to product specifications.
- \* Drill and punch holes in metal, for screws, bolts, and rivets.
- \* Fasten seams and joints together with welds, bolts, cement, rivets, solder, caulks, metal drive clips, and bonds in order to assemble components into products or to repair sheet metal items.
- \* Fabricate or alter parts, using shears, hammers, punches, and drills.
- \* Trim, file, grind, deburr, buff, and smooth surfaces, seams, and joints of assembled parts, using hand tools and portable power tools.
- \* Maintain equipment, making repairs and modifications when necessary
- \* Determine project requirements, including scope, assembly sequences, and required methods and materials, according to blueprints, drawings, and written or verbal instructions.
- \* Layout, measure, and mark dimensions and reference lines on material, according to drawings or templates, using calculators, scribes, dividers, squares, and rulers.
- \* Other duties as assigned.

### ***Job Qualifications:***

- \* Full Time (8:00am-4:30pm with Overtime available during peak seasons)
- \* Education - High school or equivalent
- \* Sheet Metal Experience - 3 year minimum
- \* Good quality workmanship.
- \* Good organizational skills.
- \* Good problem solving skills.
- \* Valid PA driver’s license.
- \* Pass Drug Screening and Background checks

### ***Benefits:***

- \* Paid Vacation Time (*After Probationary Period* - Accrual - 1 week, 2 weeks after 3 years, 3 weeks after 5 years).
- \* Paid Personal “Sick” Time (*After Probationary Period* - 1 in the first half of the year, 1 in the second half of the year).
- \* Paid Holidays (*After Probationary Period* - New Year’s Day, Memorial Day, Independence Day, Labor Day, Thanksgiving, and Christmas).
- \* Medical Insurance Compensation
- \* Aflac Policies Available (Accident Insurance, Life Insurance, Short-term Disability Insurance)
- \* 529 College Savings Plan
- \* Uniforms

**MUST BE ABLE TO PASS FEDERAL, STATE AND CHILD ABUSE CLEARANCES.**